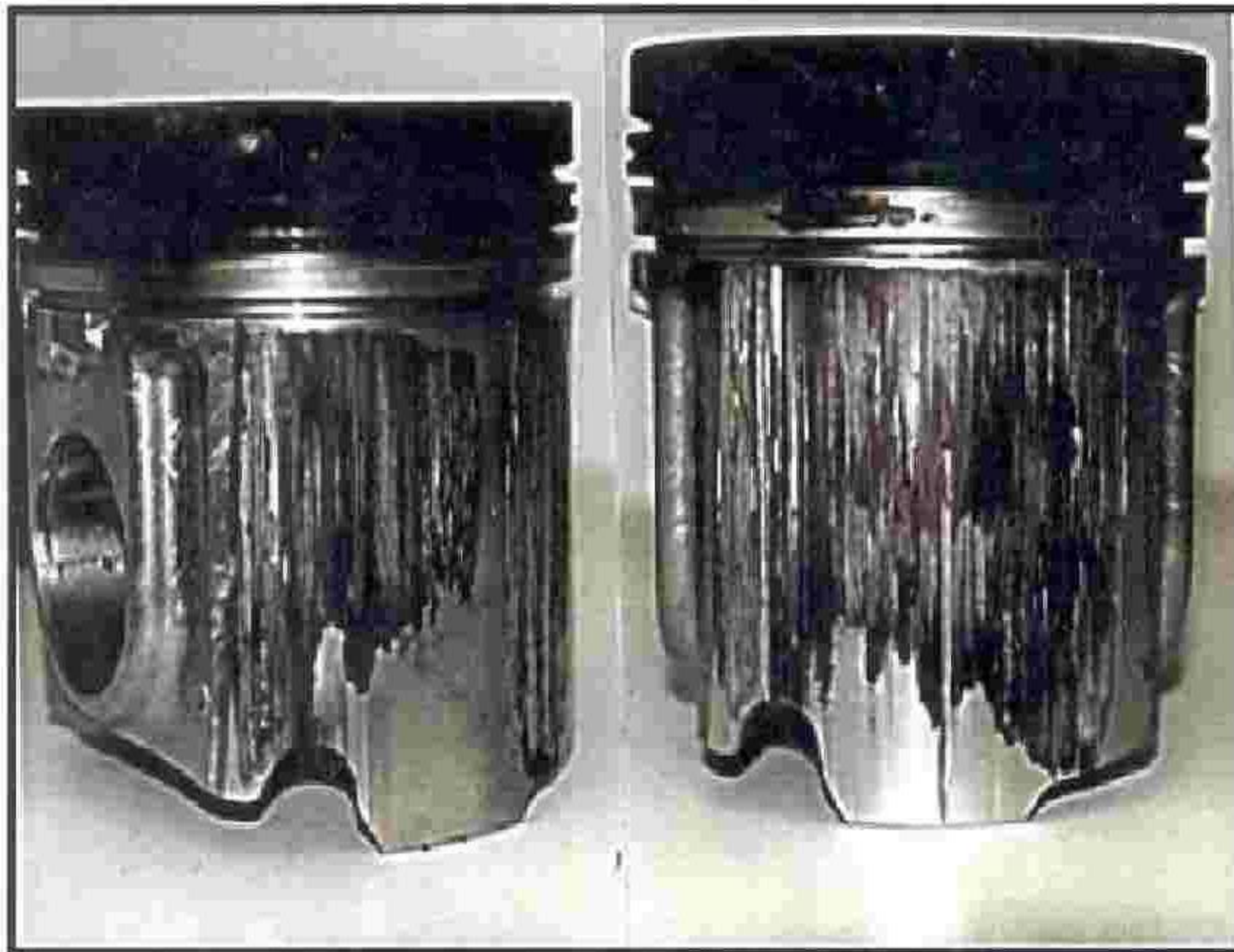




1-K CATERPILLAR PHOTO'S

1-K CATERPILLAR TEST PISTON
(Outer Surfaces of a *Different* Piston using another additive Not Sustaining the 1-K Test Conditions)



The lubricity results and the actual lubricant are easily seen in these untouched photographs. This is the piston from a leading additive manufacturer that didn't pass the test

1-K CATERPILLAR TEST PISTON
(Outer Surface of Piston)



This is the Piston that was treated with ACES.